

3

331 integrated amplifier User manual

#### Dear client

We are proud that you have chosen a soulution integrated amplifier. In doing so, you have acquired an audio component of outstanding quality with exceptional sonic performance which we are sure you will enjoy for many years to come.

It is important that you study this user manual carefully, step by step, before you install the 331 integrated amplifier in your audio system. The manual contains information on how the 331 integrated amplifier works, relevant safety instructions and recommendations for optimizing your entire audio system.

If you have any questions regarding the installation, setup or operation of your 331 integrated amplifier, please do not hesitate to contact your dealer.

Enjoy!

soulution Team



#### **CE-Declaration of Conformity**

Spemot AG declares that this product conforms to the following directives and standards:

Low Voltage Directive 2014/35/EU

Electromagnetic Compatibility 2014/30/EU

#### **FCC-Notice**

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However there is no guarantee that interference will not occur in a particular installation.

If this equipment is found to cause unwanted or harmful interference to radio or television reception when switching on or off, the user is encouraged to take one or more of the following measures:

- adjust or relocate the receiving antenna of the affected appliance
- increase the separation between the equipment and the receiver
- connect the equipment into a mains outlet on a circuit different from that to which the receiver is connected
- consult your dealer or an experienced radio/TV technician for help

#### Disposal

According to Directive 2012/19/EU of the European Parliament, consumer electro-technical appliances must display the following symbol and must be disposed of separately. In the event of this component requiring disposal please do so in conformity with all locally applicable legal and environmental regulations.



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# 1 Highlights

#### 1.1 Power amplifier

At its core is an innovative voltage amplification stage that consists of linearized amplifiers operating up to a cut-off frequency of 80MHz. Current amplification is done in three stages, each with a narrow, almost linear operating range.

#### 1.2 Power supply

Four switched mode power modules with multistage filter networks provide the required power for the amplifier. Induction of noise is omitted by physical separation from the amplifier boards and effective shielding. Switched mode power supplies provide supply voltages that are more stable and lower in noise than other power supply technologies.

#### 1.3 Volume control

Relays switched precision resistors form the volume control for the left and right channel. A parallel volume control path based on a Programmable Gain Amplifier (PGA), only active when the volume is changed, ensures click free volume changes.

#### 1.4 Multiamp-Mode

Two or more 331 integrated amplifiers may be combined to a Bi- or Multi-Amp setup. The audio signal of the active input is directly bypassed to the Source-Out connectors, no changes on volume or balance. The Link-Com interface allows the units in the Multi-Amp setup to align their settings for the volume, balance and changing to the required inputs.

#### 1.5 Surround- Mode

The 331 may as well be integrated in an Audio/Video system. One input can be defined as surround input. Volume and balance settings of the 330 integrated amplifier will be ignored for the surround input.

# 2 Safety advice:

**User manual** ⇒ Follow the safety advice

⇒ Keep this user manual

**Mains supply** 3 phase power cords with a ground conductor are mandatory.

Unplug the 331 from the mains:

⇒ before you adjust or manipulate mains cables

⇒ before cleaning the unit⇒ during thunderstorms

⇒ when leaving the unit unused for longer periods

Cabling Unplug the 331 from the mains while connecting or disconnect-

ing interconnect cables. Incorrect cabling may cause damage to your 331 or loudspeakers. Excessive volume due to inappropri-

ate handling may cause hearing damage.

**Transport** Use only the cart, stand, tripod, bracket or table specified by

the manufacturer or sold with the apparatus. When a cart is used, take care when moving cart/apparatus combination to

avoid injury or tipping over.

Packing To avoid the formation of water condensation within the 331,

allow it to reach room temperature before unpacking it. Keep the original packing safely for future transport requirements.

Operation Never run your 331

Cleaning

⇒ whilst the casing is open⇒ with obstructed cooling slots

⇒ in high ambient temperatures (>40°C)

⇒ in areas of extreme humidity (for example in a humid cellar)
 ⇒ close to water (sink, bathtub, taps or similar facilities)

Use a soft and dry towel. We suggest using a nonabrasive microfiber towel. Please do not use any solvents or liquids.

**Service** Service by a qualified person will be required if

⇒ the mains cable or the mains connectors are damaged⇒ foreign substances or liquids have entered the 331

⇒ if the 331 has been rained on

⇒ the 331 exhibits any form of malfunction

⇒ the 331 has been dropped⇒ if the casing is damaged



# 3 Scope of delivery

- ⇒ 331 integrated amplifier
- ⇒ IR remote control
- ⇒ Spare fuses
- ⇒ Set of shims

Please check the scope of delivery. If anything is missing or you notice any damage while unpacking, please contact your authorised dealer.

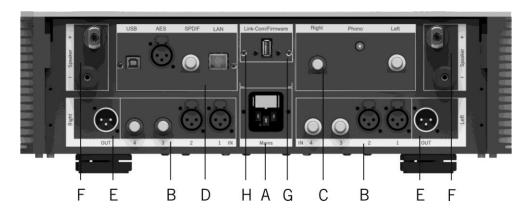
# 4 Setup

Remove the 331 integrated amplifier carefully from the cardboard boxes and position it on a stable surface in an appropriate location ensuring cooling air can circulate and escape unhindered. Do not cover the surface of the 331 integrated amplifier with a cloth or any other object as the complete chassis acts as a heat sink.

The feet of the 331 integrated amplifier feature a constrained layer damping system which will mitigate vibrations away from the unit. The damping system is designed to work on any surface material. The feet shims are used in case the surface of your audio rack is not perfectly in level.

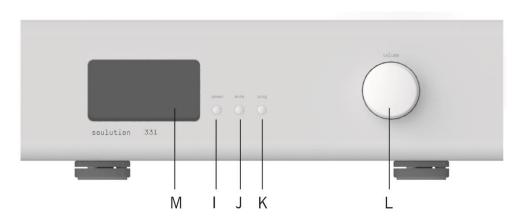
For best results we suggest using a dedicated audio rack system for all of your audio components.

## 5 Rear and front view



Rear view of the 331 integrated amplifier

- A) AC mains input
- B) Inputs IN 1 ... IN 4
- C) Phono MC optional
- D) D/A converter optional
- E) Source output
- F) Speaker
- G) Link-com
- H) Firmware



Front view of the 331 integrated amplifier

- I) power button
- J) mute button
- K) prog button

- L) Rotary knob
- M) Display and IR eye



### 6 Connections

#### 6.1 AC mains input (A)

Connect the 331 integrated amplifier to the mains supply. Please use a high-quality power cable for optimal sonic results. The 331 has no power switch. The device will enter standby mode as soon as it is connected to the mains supply.

**A** unplug mains

Unplug the unit from the mains supply when

⇒ left unused for longer periods

⇒ adjusting the wiring of your audio system

 $\Rightarrow$  during thunderstorms

⇒ Set the 331 to standby before unplugging it from the mains.

#### 6.2 Inputs IN 1...IN4 (B)

Connect your source devices to the 331 integrated amplifier with high-quality cables. For long cable runs, we recommend balanced cables. For best results, we recommend separating the interconnect cables from the power cables.

XLR-pin-out: pin1 = ground

pin2 = non-inverting input pin3 = inverting input

RCA-pin-out: cold pin = ground

hot pin = non-inverting input

A Clipping Make sure that the maximum output voltage of your source de-

vices does not exceed the maximum input voltage of the 331 integrated amplifier. The MAX-VOL function allows you to protect your audio system from excessive volume and your 331 in-

tegrated amplifiers from clipping.

A Hot plugging Before you change the cabling of the 331 integrated amplifier

always revert the unit in standby and disconnect it from the

mains.

#### 6.3 Phono MC optional (C)

Connect your turntable (MC cartridge) to the unbalanced phono input of the 331 integrated amplifier. The termination impedance can be optimally adjusted to your cartridge via the configuration functions.

If required, the high-pass filter according to RIAA-IEC (-3dB @ 20Hz) can be activated with the configuration function PHONO-HP. A high-grade ground terminal at the rear panel of the 331 ensures optimal ground connection to your turntable if required.

Line level:

Never connect a line-level source component to the phono input. Excessive input levels will cause clipping and overheating of the phono preamplifier.

A Hot plugging

Before you change the cabling of the 331 integrated amplifier always revert the unit in standby and disconnect it from the mains.

#### 6.4 D/A-converter optional (D)

The digital-to-analog converter features network, USB, SPDIF and AES/EBU inputs. A powerful DSP converts all digital signals to DXD, the zerophase technology ensures minimal phase errors along signal path.

#### **AES/EBU and SPDIF**

File format	Bit depth	Sampling rate
PCM (WAV, AIFF, FLAC, etc.)	16 - 24 bit	32 – 192 kHz
DSD (DoP)	1 bit	2.82 - 5.64 MHz

#### USB

The readable file formats depend mainly on the used player software. The following formats can be received by the 331's D/A-converter USB input:

File format	Bit depth	Sampling rate
PCM (WAV, AIFF, FLAC, etc.)	16 - 24 bit	32 - 192 kHz
DSD (DoP)	1 bit	2.82 - 5.64 MHz



The 331's USB input supports USB Audio Class 2.0. For operating systems such as Mac OS X, it supports driver free playback up to 24bits/192kHz. Under Windows 8 and lower a specific USB Audio Class 2.0 driver is required for playback of files with sampling rates > 96kHz.

#### Network

The 331's network input will be recognized as "UPnPTM AV/DLNA Media Renderer device" and can be accessed from your media server.

File format	Bit depth	Sampling rate
FLAC (Free Lossless Audio Codec)	16-24 bit	44.1 - 192 kHz
WAV (Waveform Audio File Format)	16-24 bit	44.1 - 192 kHz
MP3 (Mpeg Audio Layer 3)	16-24 bit	44.1 – 192 kHz
ALAC (Apple Lossless Audio Codec)	16-24 bit	44.1 – 192 kHz
AAC (Advanced Audio Coding)	16-24 bit	44.1 - 192 kHz
AIFF (Audio Interchange File Format)	16-24 bit	44.1 - 192 kHz
DSF and DFF (DSD stream file)	1 bit	2.82 – 5.64 MHz
DXD (Digital eXtreme Definition)	24 bit	352.8 kHz

#### 6.5 Source-Out (E)

The audio signal of the selected input is bypassed unaltered to the source-out connectors (no volume-control, or balance). Two or more 331 integrated amplifiers may be combined to a Bi- or Multi-Amp setup.

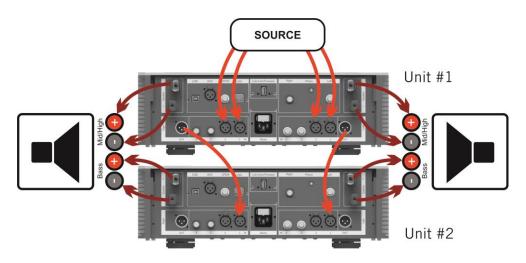


A no volume control: The output signal at the Source-Out is not attenuated. Never connect amplifiers without volume control to the Source-Out. Excessive volumes may cause hearing damages or may damage your loudspeakers.

#### 6.6 Speaker (F)

Its exceptional load stability and peak current capabilities allow the 331 integrated amplifier to drive any loudspeaker. If your loudspeakers should ask for more power than 331 can provide, several units can be combined to a Multi-Amp setup. All 331s in Multi-Amp setup must be connected with the Link-Com interface.

#### Multi-Amp mode: Stereo

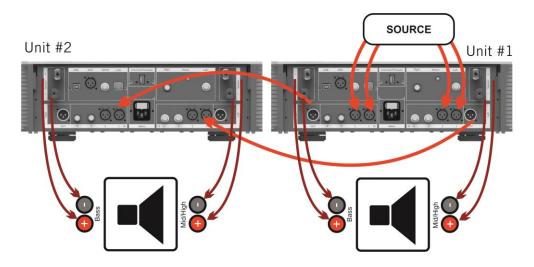


	Function	Values	Remarks
4	MULTI-AMP	M-AM ST:	Multi-Amp mode: Stereo
Unit #1	SRC-TYPE	SRC L&R:	Source-Type: Left & Right
7	MULTI-AMP	M-AM ST:	Multi-Amp Mode: Stereo
Unit #2	SRC-TYPE	SRC OFF:	Source-Type: OFF Input IN1 is always active

The left channels of the 331 integrated amplifiers get connected to the binding posts of the left loudspeaker, right channels to the right loudspeaker. Ensure correct settings and cabling of all 331s before you power up. All source components get connected to unit #1 (Source-Type: L&R). The left Source-Out of unit #1 has to be connected to input IN 1 of unit #2, likewise for the right channel. All 331 integrated amplifier with no source components connected must be set to Source-Type OFF.



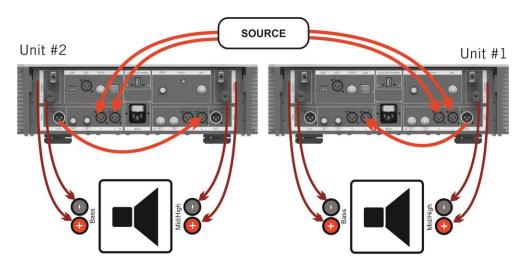
#### Multi-Amp mode: Mono (option 1)



	Function	Values	Remarks
1	MULTI-AMP	M-AM ML :	Multi-Amp Mode: Mono Left
Unit #1	SRC-TYPE	SRC L&R:	Source-Type: Left & Right
Unit #2	MULTI-AMP	M-AM MR :	Multi-Amp Mode: Mono Right
	SRC-TYPE	SRC OFF:	Source-Type: OFF Input IN1 always active

Both channels of the 331 integrated amplifier will be used for powering the left or the right loudspeaker. Left and right channels of the source components may either be both connected to one of the two 331s or the left channel to the "left" unit and right channel to the "right" unit. Ensure correct settings and cabling of all 331s before you power up. Settings for multi-amp mode mono, both channels of the source components connected to the left amplifier channel.

#### Multi-Amp mode: Mono (option 2)



	Function	Values	Remarks
₩	MULTI-AMP	M-AM ML :	Multi-Amp Mode: Mono Left
Unit #1	SRC-TYPE	SRC M-L:	Source-Type: Left channel
2	MULTI-AMP	M-AM MR :	Multi-Amp Mode: Mono Right
Unit #2	SRC-TYPE	SRC M-R:	Source-Type: Right channel

Settings for Multi-Amp mode mono, left channels of the source components connected to the left amplifier channel and right channels of the source components connected to the right amplifier channel. All 331s in Multi-Amp setup must be connected with the Link-Com interface. Ensure correct settings and cabling of all 331s before you power up.

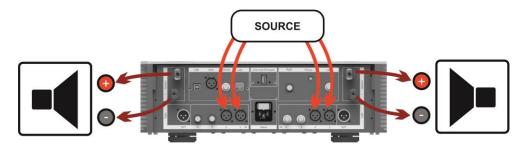


#### Multi-Amp mode: OFF (Single-Amp: Stereo)

In the "standard" stereo setup the left/right channel of your source components and your loudspeakers are connected the left/right input connectors and speaker binding posts of the 331 integrated amplifier.

Function	Values	Remarks
MULTI-AMP	M-AM OFF:	Set 331 to Multi-Amp mode M-AM OFF for "standard" single amp stereo setup
SRC-TYPE	SRC L&R:	Source-Type SRC L&R gets automatically activated.

The SRC-TYPE function is not available if the MULTI-AMP mode is set to OFF.



#### 6.7 Link-Com (G)

The Link-Com interface is required for Multi-Amp setups. It aligns the settings for the volume, balance and inputs among the connected 331s.

#### 6.8 Firmware (H)

The USB input is provided for firmware updates only. For detailed instructions please refer to section 10 Firmware Update.

# 7 Operation

#### 7.1 Power (I)

The power (I) button turns on the 331 integrated amplifier. The start up sequence takes a short while as the power supplies for the different sections of the circuit are initiated. Progress will be reported in the display (M). Once the unit is ready to operate it will show the active input and volume level in the display (M).



If the 331 integrated amplifier is on, the power (I) button will put the unit back into standby (power consumption <1W).

#### 7.2 Mute (J)

The mute (L) button disconnects or reconnects all inputs and outputs from the analog circuits of 331 integrated amplifier. While the unit is muted, the volume level cannot be altered and the DIM-Function is unavailable.



#### 7.3 Prog (K)

The 331 integrated amplifier can be configured to suit the individual requirements of your audio system. Pressing the prog (M) button (de)activates the configuration menus.



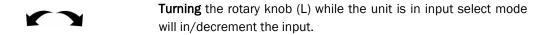
### 7.4 Rotary knob (L)

The multi-purpose rotary knob is used to control the volume, select the input, dim the volume, and to select the configuration menus of the 331 integrated amplifier.

#### Operation-Mode

>>>> short	<b>Pressing</b> the rotary knob (L) for less than 1 second (de)activates
short	the Volume-Dim function.

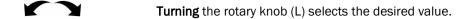
>>> long	<b>Pressing</b> the rotary knob (L) for more than 1 second activates the
long	Input select mode.



#### Configuration mode

<b>Turning</b> the rotary knob (L) selects the desired configuration func-
tion.

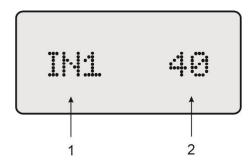
<b>&gt;&gt;&gt;</b>	<b>Pressing</b> the rotary knob (L) confirms the selected configuration
	function and activates the value range (3 LEDs lit).



**Pressing** the rotary knob (L) confirms the new value.

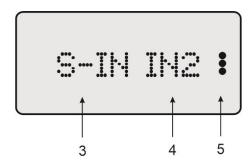
### 7.5 Display (M)

#### Normal mode



- 1) Selected input: IN 1 to IN 4, PHONO, or DAC inputs
- 2) Volume level

### Configuration mode



- 3) Configuration function
- 4) Value of function
- 5) LEDs are lit whilst values are changeable



# 8 Configuration

Function	Values	Remarks	
PWR-MODE	PWR-NORM :	Power-up with power-button, default value	
Power-Mode: Defines start-up behaviour	PWR-LINK :	331 waits for external LINK Signal	
	PWR-AUTO :	Switches on automatically as soon as mains voltage is active.	
START-IN	S-IN IN1 :	Start-Input: IN 1, default value	
Start-Input: Defines active input after switch-on	S-IN PHO :	Start-Input: Phono	
Switch-off	S-IN NET :	Start-Input: Network	
S-VOLUME	S-VOL 10:	Minimal Start-Volume	
Start-Volume: Defines the volume level after switch-on	S-VOL 30 :	Default value	
arter switch-on	S-VOL 40:	Maximal Start-Volume	
DIM-VOL	D-VOL 1:	Minimal DIM-Volume	
DIM-Volume: Defines the volume level of the DIM function	D-VOL 10 :	Default value	
THE DIM TURES	D-VOL 40 :	Maximal DIM-Volume	
MAX-VOL	M-VOL 40:	Minimal MAX-Volume	
MAX-Volume: Limits the volume level	M-VOL 65:	Suggested MAX-Volume	
	M-VOL 90 :	Default value	

Function	Value	Remarks	
BALANCE	BAL <-9	Balance left 9dB	
Balance Defines the volume difference between the left and	BAL Ø	Balance center Default value	
right channel	BAL ->9	Balance right 9dB	
MULTI-AMP	M-AM OFF:	Default value	
Multi-Amp: Activates the Multi-Amp Mode and defines the func-	M-AM ST:	Stereo	
tion of the 331 in the Multi- Amp system	M-AM ML :	Mono left channel	
	M-AM MR :	Mono right channel	
SRC-TYPE	SRC L&R:	Both channels connected, Default value	
Source-Type: Defines which source channels are connected to the	SRC M-L:	Left channel connected only	
331.	SRC M-R:	Right channel connected only	
	SRC OFF:	No source components connected. Input IN1 always active	
SURROUND	SUR OFF:	Surround mode OFF, Default value	
<u>Surround-Input</u>	SUR IN1:	Inputs IN1 to IN4 can be defined as surround-input.	
SUR-VOL	SUR-V 10:	Minimal volume level	
Surround-Volume Defines the volume level of the surround-input	SUR-V 40 :	Default value	
ano ourround input	SUR-V 90:	Maximal volume level	



Function	Value	Remarks
BRIGTHN.	BR. LOW !	Low
Brightness: Defines the brightness of the display	BR. MID :	Mid
ше изріау	BR. HIGH :	High, Default value
REMOTE	REM Pre1:	Default value
Remote-ID: Defines the Remote-ID for the 331.	REM DAC:	The 331's Remote-ID can be changed. The ID of the remote control has to be
tile 331.	REM OFF :	changed accordingly
PHONO-HP	P-HP ON :	High-Pass-filter active, Default value
Phono High-Pass filter	P-HP OFF :	High-Pass filter disabled
PHON-IMP	IMP 20 :	Minimal impedance
Phono-Impedance: Defines the impedance of the phono MC input.	IMP 100 :	Default value
	IMP 1260 :	Maximal impedance
D-FILTER	D-F LIN	LIN: Linear phase
<u>Digital Filters:</u> Selects the upsampling filter	D-F MIN	MIN: Minimal phase
(C)	D-F LINA	LINA: Linear phase with apodizing Default value
	D-F MINA	MINA: Minimal phase with apodizing

Function	Value	Remarks
PHASE-EQ	P-EQ ON	ON: zeroPhase technology is active Default value
Phase-EQ: (de) activates the zero- Phase technology	P-EQ OFF	OFF: zeroPhase technology not active
POLARITY	POL 0:	Polarity in phase, Default value
<u>Polarity</u>	POL 180:	Polarity 180°, inverted
DEFAULT	LOAD NO:	No action
<u>Default-Values</u> Activates the default values for all functions.	LOAD YES:	Loads the default values.
ioi all fullctions.	DONE	User configuration reverted to default values
FIRMWARE	FW-00001	Firmware version
	REV-0047	Firmware revision



### 9 Remote control

Butto	n	Pre-Mode	CD-Mode	
(1)	IR-transmitter	Operation until 5m distance and angel of ±45°.		
(2,3)	<b>▲ ▼</b>	Volume +/-		
(4)	DIM / ▶ II	Volume-Dim Play/Pause		
(5/6)	<b>∢</b> ▶	Select +/-	Next / Previous track	
(7)	4	Enter Function for Program-Mode		
(8)	Р	(De)activates Program-Mode		
(9)	<b>∢</b> ×	Mute	-	
(10)	ტ	ON / OFF		
(11)	<b>_</b>	-	Open/Close	
(12)	PRE	-	Activates PRE-Mode	
(13)	CD	Activates CD-Mode	-	

#### Change of Remote Ctrl ID:

Press the respective buttons for approx. 5 seconds.

 $\Rightarrow \quad \text{Pre 1:} \qquad \blacktriangleleft (6), \blacktriangleright (5), \clubsuit (10)$   $\Rightarrow \quad \text{Pre 2:} \qquad \blacktriangleleft (6), \blacktriangleright (5), \blacktriangleleft (9)$   $\Rightarrow \quad \text{Phono} \qquad \blacktriangleleft (6), \blacktriangleright (5), \hookleftarrow (7)$   $\Rightarrow \quad \text{DAC} \qquad \blacktriangleleft (6), \blacktriangleright (5), \Rho (8)$ 

#### Exchange of batteries (2 x AAA):

- $\Rightarrow$  Open the battery tray on the rear side.
- ⇒ Insert the batteries into the tray as indicated.
- ⇒ Ensure correct polarity of the batteries.
- ⇒ Close the tray with corresponding screw.
- ⇒ Dispose the exhausted batteries



# 10 Firmware Update

#### **USB-Stick:**

The firmware of all soulution products can be updated via the USB port on the back panel. To update firmware, please prepare a USB stick (FAT32 formatted, UBS2.0) containing the required firmware data.

You can find the latest firmware for your 331 integrated amplifier on our website www.soulution-audio.com. Unzip the downloaded .zip file and copy the firmware files to the root directory of the USB stick. Make sure there are no other files or folders on the USB drive.

#### **Update-process:**

- ⇒ Prepare the USB stick with the firmware files (no other files should be present).
- □ Unplug the unit from the mains supply.
- ⇒ Insert the USB stick into the USB interface "Firmware".
- ⇒ Connect the unit to the mains supply.
- ⇒ Follow any instructions in the display.
- Once the new firmware has been successfully loaded, the 331 integrated amplifier will be in standby mode.
- ⇒ Power up the 331 integrated amplifier.
- After the 331 integrated amplifier has completed its start-up sequence, press the prog key.
- ⇒ Select configuration function LOAD-DEFAULT and confirm with YES.
- ⇒ Configure the 331 integrated amplifier to suit your requirements.



# 11 Troubleshooting

No Display Check the mains connection, the fuse of your house installa-

tion, the fuse of the 331 integrated amplifier and the brightness function. For the DISPLAY-OFF setting, the display is

switched off during operation.

**No music** ⇒ Check the cabling of your audio system

⇒ Check whether the correct input is selected ⇒ Check whether the source component is muted

**PSU FAIL...** The 331 monitors all necessary supply voltages. If a supply

voltage fails, the 331 will switch itself to MUTE with the corre-

sponding error code shown in the display.

**OVERCURRENT** If a current > 30 A is detected at the loudspeaker outputs of the

331, it switches to MUTE. The display shows ERR-OCR (right) or

ERR-OCL (left). Check the wiring to your loudspeakers.

**DC-PROTECT** If the DC offset of the input signal is too high the unit will mute

the outputs and power down. The display shows ERR-DCR

(right) or ERR-DCL (left).

**HF-PROTECT** If there is HF oscillations in the amplifiers the unit will mute the

outputs and power down. The display shows ERR-HFR (right) or

ERR-HFL (left).

## 12 Service

If you cannot identify or rectify a fault by following the troubleshooting measures, please disconnect the 331 integrated amplifier from the mains supply and contact your dealer.

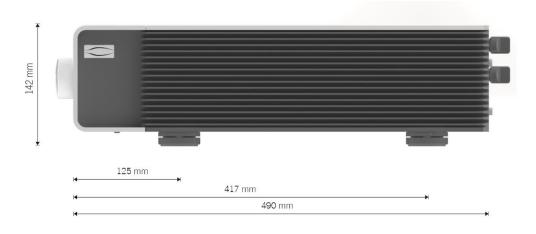
# 13 Specification

General		
Nominal voltage	Model 100-240V	100 - 240 V, 50-60Hz
	Model 220V/60Hz	220 V, 60Hz
Nominal consumption	Oh a va alla v	2300 W
Consumption	Standby	<0.5 W
Inputs (IN 1IN 4)		
Impedance	Balanced	5.8 kΩ
	Unbalanced	4.9 kΩ
Input sensitivity	@ volume 80	1.55 Vrms
Phono	(optional)	
Impedance		20-1'260 $\Omega$
Gain		60 dB
Input sensitivity	@ volume 90, 1kHz	0.5 mVrms
D/A converter	(optional)	
Sensitivity	SPDIF, AÉS/EBU	0.3 - 5 V
-	USB, Network	0.4 - 2.5 V
Impedance	SPDIF	75 Ω
	AES/EBU	110 Ω
Main-Out		
Audio power	@8Ω	120 W
	<b>@</b> 4 Ω	240 W
	@ 2 Ω (< 5sec.)	480 W
Peak output current	( )	30 A max.
Gain	Line input	-53+26 dB
	Phono input	+17+96 dB
Frequency response		DC-800 kHz
Phase shift	@ 20kHz	<-3°
THD		<0.0005 %
Spot noise	Input related	< - 140 dBV/√Hz
Damping factor		>5'000
Dimensions		
Dimensions		430 x 490 x 142 mm
Weight		ca. 18 kg

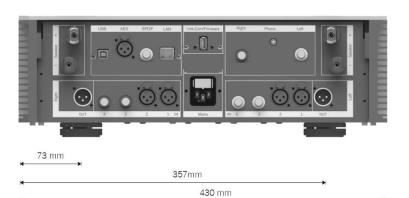
Technical specifications are subject to change without prior notification.



# 14 Dimensions







Spemot AG
Industriestrasse 70
CH-4657 Dulliken

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