



# 3

**331 integrated amplifier**

**User manual**





**Dear client**

We are proud that you have chosen a solution integrated amplifier. In doing so, you have acquired an audio component of outstanding quality with exceptional sonic performance which we are sure you will enjoy for many years to come.

It is important that you study this user manual carefully, step by step, before you install the 331 integrated amplifier in your audio system. The manual contains information on how the 331 integrated amplifier works, relevant safety instructions and recommendations for optimizing your entire audio system.

If you have any questions regarding the installation, setup or operation of your 331 integrated amplifier, please do not hesitate to contact your dealer.

**Enjoy!**

**solution Team**



### **CE-Declaration of Conformity**

Spemot AG declares that this product conforms to the following directives and standards:

Low Voltage Directive 2014/35/EU

Electromagnetic Compatibility 2014/30/EU

### **FCC-Notice**

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However there is no guarantee that interference will not occur in a particular installation.

If this equipment is found to cause unwanted or harmful interference to radio or television reception when switching on or off, the user is encouraged to take one or more of the following measures:

- adjust or relocate the receiving antenna of the affected appliance
- increase the separation between the equipment and the receiver
- connect the equipment into a mains outlet on a circuit different from that to which the receiver is connected
- consult your dealer or an experienced radio/TV technician for help

### **Disposal**

According to Directive 2012/19/EU of the European Parliament, consumer electro-technical appliances must display the following symbol and must be disposed of separately. In the event of this component requiring disposal please do so in conformity with all locally applicable legal and environmental regulations.





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# 1 Highlights

## 1.1 Power amplifier

At its core is an innovative voltage amplification stage that consists of linearized amplifiers operating up to a cut-off frequency of 80MHz. Current amplification is done in three stages, each with a narrow, almost linear operating range.

## 1.2 Power supply

Four switched mode power modules with multistage filter networks provide the required power for the amplifier. Induction of noise is omitted by physical separation from the amplifier boards and effective shielding. Switched mode power supplies provide supply voltages that are more stable and lower in noise than other power supply technologies.

## 1.3 Volume control

Relays switched precision resistors form the volume control for the left and right channel. A parallel volume control path based on a Programmable Gain Amplifier (PGA), only active when the volume is changed, ensures click free volume changes.

## 1.4 Multiamp-Mode

Two or more 331 integrated amplifiers may be combined to a Bi- or Multi-Amp setup. The audio signal of the active input is directly bypassed to the Source-Out connectors, no changes on volume or balance. The Link-Com interface allows the units in the Multi-Amp setup to align their settings for the volume, balance and changing to the required inputs.

## 1.5 Surround- Mode

The 331 may as well be integrated in an Audio/Video system. One input can be defined as surround input. Volume and balance settings of the 330 integrated amplifier will be ignored for the surround input.



## 2 Safety advice:

|                     |  |
|---------------------|--|
| <b>User manual</b>  | <ul style="list-style-type: none"><li>⇒ Follow the safety advice</li><li>⇒ Keep this user manual</li></ul>   |
| <b>Mains supply</b> | <p>3 phase power cords with a ground conductor are mandatory. Unplug the 331 from the mains:</p> <ul style="list-style-type: none"><li>⇒ before you adjust or manipulate mains cables</li><li>⇒ before cleaning the unit</li><li>⇒ during thunderstorms</li><li>⇒ when leaving the unit unused for longer periods</li></ul>  |
| <b>Cabling</b>      | <p>Unplug the 331 from the mains while connecting or disconnecting interconnect cables. Incorrect cabling may cause damage to your 331 or loudspeakers. Excessive volume due to inappropriate handling may cause hearing damage.</p>   |
| <b>Transport</b>    | <p>Use only the cart, stand, tripod, bracket or table specified by the manufacturer or sold with the apparatus. When a cart is used, take care when moving cart/apparatus combination to avoid injury or tipping over.</p>   |
| <b>Packing</b>      | <p>To avoid the formation of water condensation within the 331, allow it to reach room temperature before unpacking it. Keep the original packing safely for future transport requirements.</p>  |
| <b>Operation</b>    | <p>Never run your 331</p> <ul style="list-style-type: none"><li>⇒ whilst the casing is open</li><li>⇒ with obstructed cooling slots</li><li>⇒ in high ambient temperatures (&gt;40 °C)</li><li>⇒ in proximity to heat sources like radiators, etc.</li><li>⇒ in areas of extreme humidity (for example in a humid cellar)</li><li>⇒ close to water (sink, bathtub, taps or similar facilities)</li></ul> |
| <b>Cleaning</b>     | <p>Use a soft and dry towel. We suggest using a nonabrasive microfiber towel. Please do not use any solvents or liquids.</p>   |
| <b>Service</b>      | <p>Service by a qualified person will be required if</p> <ul style="list-style-type: none"><li>⇒ the mains cable or the mains connectors are damaged</li><li>⇒ foreign substances or liquids have entered the 331</li><li>⇒ if the 331 has been rained on</li><li>⇒ the 331 exhibits any form of malfunction</li><li>⇒ the 331 has been dropped</li><li>⇒ if the casing is damaged</li></ul>             |



### 3 Scope of delivery

- ⇒ 331 integrated amplifier
- ⇒ IR remote control
- ⇒ Mains cable
- ⇒ Spare fuses
- ⇒ User manual
- ⇒ Set of shims

Please check the scope of delivery. If anything is missing or you notice any damage while unpacking, please contact your authorised dealer.

### 4 Setup

Remove the 331 integrated amplifier carefully from the cardboard boxes and position it on a stable surface in an appropriate location ensuring cooling air can circulate and escape unhindered. Do not cover the surface of the 331 integrated amplifier with a cloth or any other object as the complete chassis acts as a heat sink.

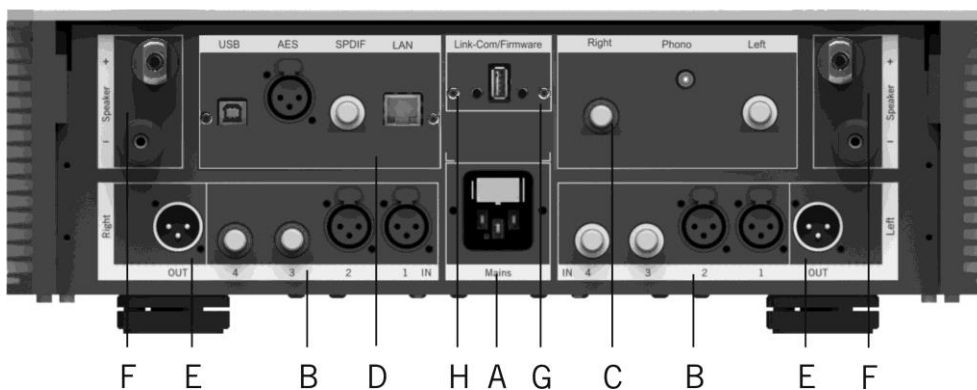
The feet of the 331 integrated amplifier feature a constrained layer damping system which will mitigate vibrations away from the unit. The damping system is designed to work on any surface material. The feet shims are used in case the surface of your audio rack is not perfectly in level.

For best results we suggest using a dedicated audio rack system for all of your audio components.



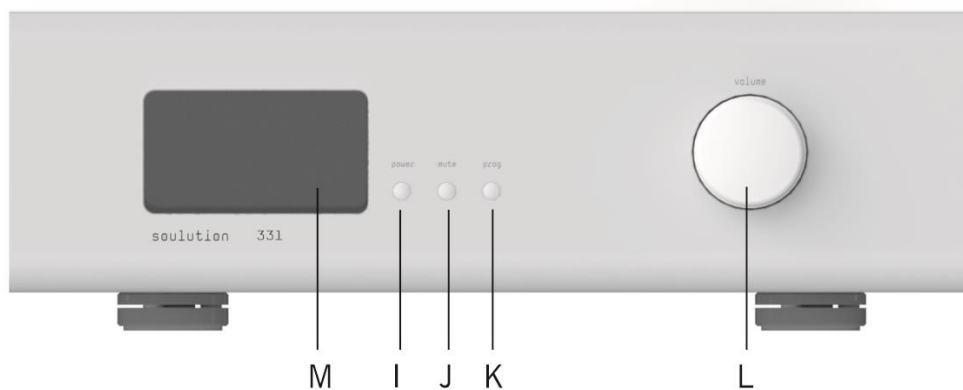


## 5 Rear and front view



Rear view of the 331 integrated amplifier

- |                           |                  |
|---------------------------|------------------|
| A) AC mains input         | E) Source output |
| B) Inputs IN 1 ... IN 4   | F) Speaker       |
| C) Phono MC optional      | G) Link-com      |
| D) D/A converter optional | H) Firmware      |



Front view of the 331 integrated amplifier

- |                 |                       |
|-----------------|-----------------------|
| I) power button | L) Rotary knob        |
| J) mute button  | M) Display and IR eye |
| K) prog button  |                       |



## 6 Connections

### 6.1 AC mains input (A)

Connect the 331 integrated amplifier to the mains supply. Please use a high-quality power cable for optimal sonic results. The 331 has no power switch. The device will enter standby mode as soon as it is connected to the mains supply.



#### **unplug mains**

Unplug the unit from the mains supply when

- ⇒ left unused for longer periods
- ⇒ adjusting the wiring of your audio system
- ⇒ during thunderstorms
- ⇒ Set the 331 to standby before unplugging it from the mains.

### 6.2 Inputs IN 1...IN4 (B)

Connect your source devices to the 331 integrated amplifier with high-quality cables. For long cable runs, we recommend balanced cables. For best results, we recommend separating the interconnect cables from the power cables.

XLR-pin-out:            pin1 = ground  
                              pin2 = non-inverting input  
                              pin3 = inverting input

RCA-pin-out:            cold pin = ground  
                              hot pin = non-inverting input



#### **Clipping**

Make sure that the maximum output voltage of your source devices does not exceed the maximum input voltage of the 331 integrated amplifier. The MAX-VOL function allows you to protect your audio system from excessive volume and your 331 integrated amplifiers from clipping.



#### **Hot plugging**

Before you change the cabling of the 331 integrated amplifier always revert the unit in standby and disconnect it from the mains.



### 6.3 Phono MC optional (C)

Connect your turntable (MC cartridge) to the unbalanced phono input of the 331 integrated amplifier. The termination impedance can be optimally adjusted to your cartridge via the configuration functions.

If required, the high-pass filter according to RIAA-IEC (-3dB @ 20Hz) can be activated with the configuration function PHONO-HP. A high-grade ground terminal at the rear panel of the 331 ensures optimal ground connection to your turntable if required.

**⚠ Line level:** Never connect a line-level source component to the phono input. Excessive input levels will cause clipping and overheating of the phono preamplifier.

**⚠ Hot plugging** Before you change the cabling of the 331 integrated amplifier always revert the unit in standby and disconnect it from the mains.

### 6.4 D/A-converter optional (D)

The digital-to-analog converter features network, USB, SPDIF and AES/EBU inputs. A powerful DSP converts all digital signals to DXD, the zerophase technology ensures minimal phase errors along signal path.

#### AES/EBU and SPDIF

| File format                 | Bit depth   | Sampling rate   |
|-----------------------------|-------------|-----------------|
| PCM (WAV, AIFF, FLAC, etc.) | 16 - 24 bit | 32 - 192 kHz    |
| DSD (DoP)                   | 1 bit       | 2.82 - 5.64 MHz |

#### USB

The readable file formats depend mainly on the used player software. The following formats can be received by the 331's D/A-converter USB input:

| File format                 | Bit depth   | Sampling rate   |
|-----------------------------|-------------|-----------------|
| PCM (WAV, AIFF, FLAC, etc.) | 16 - 24 bit | 32 - 192 kHz    |
| DSD (DoP)                   | 1 bit       | 2.82 - 5.64 MHz |



The 331's USB input supports USB Audio Class 2.0. For operating systems such as Mac OS X, it supports driver free playback up to 24bits/192kHz. Under Windows 8 and lower a specific USB Audio Class 2.0 driver is required for playback of files with sampling rates > 96kHz.


## Network

The 331's network input will be recognized as „UPnP™ AV/DLNA Media Renderer device“ and can be accessed from your media server.

| File format                          | Bit depth | Sampling rate   |
|--------------------------------------|-----------|-----------------|
| FLAC (Free Lossless Audio Codec)     | 16-24 bit | 44.1 – 192 kHz  |
| WAV (Waveform Audio File Format)     | 16-24 bit | 44.1 – 192 kHz  |
| MP3 (Mpeg Audio Layer 3)             | 16-24 bit | 44.1 – 192 kHz  |
| ALAC (Apple Lossless Audio Codec)    | 16-24 bit | 44.1 – 192 kHz  |
| AAC (Advanced Audio Coding)          | 16-24 bit | 44.1 – 192 kHz  |
| AIFF (Audio Interchange File Format) | 16-24 bit | 44.1 – 192 kHz  |
| DSF and DFF (DSD stream file)        | 1 bit     | 2.82 – 5.64 MHz |
| DXD (Digital eXtreme Definition)     | 24 bit    | 352.8 kHz       |

## 6.5 Source-Out (E)

The audio signal of the selected input is bypassed unaltered to the source-out connectors (no volume-control, or balance). Two or more 331 integrated amplifiers may be combined to a Bi- or Multi-Amp setup.

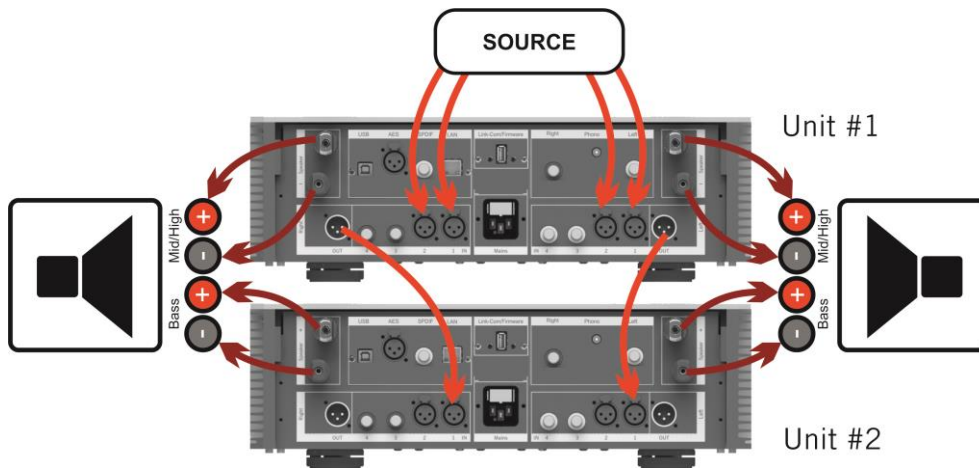
 **no volume control:** The output signal at the Source-Out is **not attenuated**. Never connect amplifiers without volume control to the Source-Out. Excessive volumes may cause hearing damages or may damage your loudspeakers.



## 6.6 Speaker (F)

Its exceptional load stability and peak current capabilities allow the 331 integrated amplifier to drive any loudspeaker. If your loudspeakers should ask for more power than 331 can provide, several units can be combined to a Multi-Amp setup. All 331s in Multi-Amp setup must be connected with the Link-Com interface.

### Multi-Amp mode: Stereo

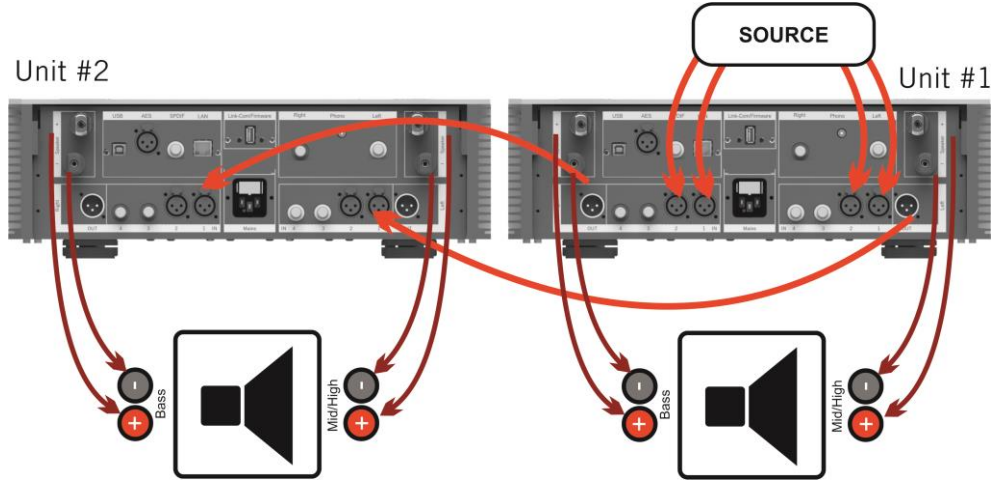


|         | Function  | Values    | Remarks  |
|---------|-----------|-----------|--|
| Unit #1 | MULTI-AMP | M-AM ST : | Multi-Amp mode: Stereo                         |
|         | SRC-TYPE  | SRC L&R : | Source-Type: Left & Right                      |
| Unit #2 | MULTI-AMP | M-AM ST : | Multi-Amp Mode: Stereo                         |
|         | SRC-TYPE  | SRC OFF : | Source-Type: OFF<br>Input IN1 is always active |

The left channels of the 331 integrated amplifiers get connected to the binding posts of the left loudspeaker, right channels to the right loudspeaker. Ensure correct settings and cabling of all 331s before you power up. All source components get connected to unit #1 (Source-Type: L&R). The left Source-Out of unit #1 has to be connected to input IN 1 of unit #2, likewise for the right channel. All 331 integrated amplifier with no source components connected must be set to Source-Type OFF.



**Multi-Amp mode: Mono (option 1)**

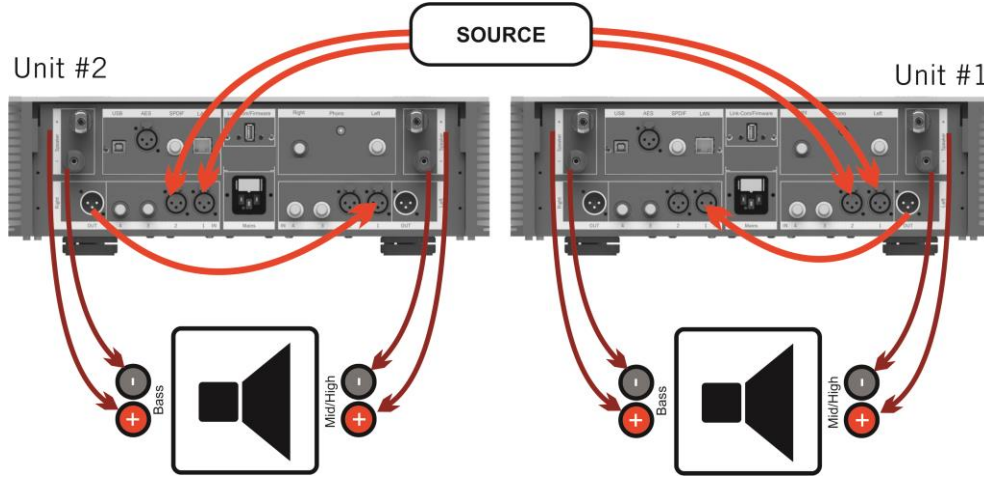


|         | Function  | Values    | Remarks                                     |
|---------|-----------|-----------|---|
| Unit #1 | MULTI-AMP | M-AM ML : | Multi-Amp Mode: Mono Left                   |
|         | SRC-TYPE  | SRC L&R : | Source-Type: Left & Right                   |
| Unit #2 | MULTI-AMP | M-AM MR : | Multi-Amp Mode: Mono Right                  |
|         | SRC-TYPE  | SRC OFF : | Source-Type: OFF<br>Input IN1 always active |

Both channels of the 331 integrated amplifier will be used for powering the left or the right loudspeaker. Left and right channels of the source components may either be both connected to one of the two 331s or the left channel to the “left” unit and right channel to the “right” unit. Ensure correct settings and cabling of all 331s before you power up. Settings for multi-amp mode mono, both channels of the source components connected to the left amplifier channel.



**Multi-Amp mode: Mono (option 2)**



|         | Function  | Values    | Remarks                    |
|---------|-----------|-----------|----------------------------|
| Unit #1 | MULTI-AMP | M-AM ML : | Multi-Amp Mode: Mono Left  |
|         | SRC-TYPE  | SRC M-L : | Source-Type: Left channel  |
| Unit #2 | MULTI-AMP | M-AM MR : | Multi-Amp Mode: Mono Right |
|         | SRC-TYPE  | SRC M-R : | Source-Type: Right channel |

Settings for Multi-Amp mode mono, left channels of the source components connected to the left amplifier channel and right channels of the source components connected to the right amplifier channel. All 331s in Multi-Amp setup must be connected with the Link-Com interface. Ensure correct settings and cabling of all 331s before you power up.

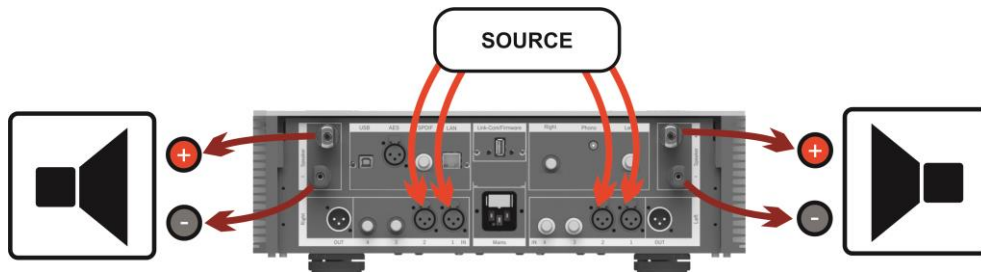


**Multi-Amp mode: OFF (Single-Amp: Stereo)**

In the “standard” stereo setup the left/right channel of your source components and your loudspeakers are connected the left/right input connectors and speaker binding posts of the 331 integrated amplifier.

| Function  | Values   | Remarks   |
|-----------|----------|---|
| MULTI-AMP | M-AM OFF | Set 331 to Multi-Amp mode M-AM OFF for “standard” single amp stereo setup |
| SRC-TYPE  | SRC L&R  | Source-Type SRC L&R gets automatically activated.                         |

The SRC-TYPE function is not available if the MULTI-AMP mode is set to OFF.



**6.7 Link-Com (G)**

The Link-Com interface is required for Multi-Amp setups. It aligns the settings for the volume, balance and inputs among the connected 331s.

**6.8 Firmware (H)**

The USB input is provided for firmware updates only. For detailed instructions please refer to section 10 Firmware Update.





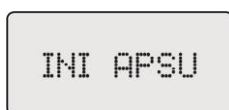
## 7 Operation

### 7.1 Power (I)

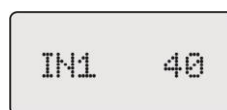
The power (I) button turns on the 331 integrated amplifier. The start up sequence takes a short while as the power supplies for the different sections of the circuit are initiated. Progress will be reported in the display (M). Once the unit is ready to operate it will show the active input and volume level in the display (M).



Standby



Power-up squence

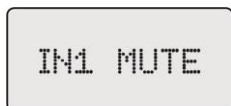


Ready to operate

If the 331 integrated amplifier is on, the power (I) button will put the unit back into standby (power consumption <1W).

### 7.2 Mute (J)

The mute (L) button disconnects or reconnects all inputs and outputs from the analog circuits of 331 integrated amplifier. While the unit is muted, the volume level cannot be altered and the DIM-Function is unavailable.



Mute

### 7.3 Prog (K)

The 331 integrated amplifier can be configured to suit the individual requirements of your audio system. Pressing the prog (M) button (de)activates the configuration menus.



## 7.4 Rotary knob (L)

The multi-purpose rotary knob is used to control the volume, select the input, dim the volume, and to select the configuration menus of the 331 integrated amplifier.

### Operation-Mode



**Turning** the rotary knob (L) changes the volume.



**Pressing** the rotary knob (L) for less than 1 second (de)activates the Volume-Dim function.



**Pressing** the rotary knob (L) for more than 1 second activates the Input select mode.



**Turning** the rotary knob (L) while the unit is in input select mode will in/decrement the input.

### Configuration mode



**Turning** the rotary knob (L) selects the desired configuration function.



**Pressing** the rotary knob (L) confirms the selected configuration function and activates the value range (3 LEDs lit).



**Turning** the rotary knob (L) selects the desired value.

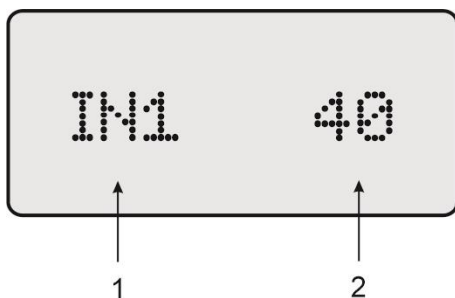


**Pressing** the rotary knob (L) confirms the new value.



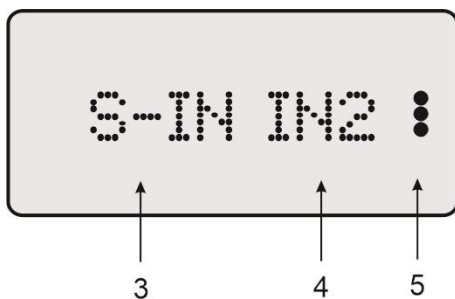
## 7.5 Display (M)

### Normal mode



- 1) Selected input: IN 1 to IN 4, PHONO, or DAC inputs
- 2) Volume level

### Configuration mode



- 3) Configuration function
- 4) Value of function
- 5) LEDs are lit whilst values are changeable



## 8 Configuration

| Function   | Values   | Remarks   |
|--|--|---|
| <div style="border: 1px solid black; padding: 2px; width: fit-content; margin-bottom: 5px;">PWR-MODE</div> <p><u>Power-Mode:</u><br/>Defines start-up behaviour</p>                  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">PWR-NORM :</div> | Power-up with power-button, default value                     |
|  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">PWR-LINK :</div> | 331 waits for external LINK Signal                            |
|  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">PWR-AUTO :</div> | Switches on automatically as soon as mains voltage is active. |
| <div style="border: 1px solid black; padding: 2px; width: fit-content; margin-bottom: 5px;">START-IN</div> <p><u>Start-Input:</u><br/>Defines active input after switch-on</p>       | <div style="border: 1px solid black; padding: 2px; width: fit-content;">S-IN IN1 :</div> | Start-Input: IN 1, default value                              |
|  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">S-IN PHO :</div> | Start-Input: Phono  |
|  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">S-IN NET :</div> | Start-Input: Network  |
| <div style="border: 1px solid black; padding: 2px; width: fit-content; margin-bottom: 5px;">S-VOLUME</div> <p><u>Start-Volume:</u><br/>Defines the volume level after switch-on</p>  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">S-VOL 10 :</div> | Minimal Start-Volume  |
|  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">S-VOL 30 :</div> | Default value   |
|  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">S-VOL 40 :</div> | Maximal Start-Volume  |
| <div style="border: 1px solid black; padding: 2px; width: fit-content; margin-bottom: 5px;">DIM-VOL</div> <p><u>DIM-Volume:</u><br/>Defines the volume level of the DIM function</p> | <div style="border: 1px solid black; padding: 2px; width: fit-content;">D-VOL 1 :</div>  | Minimal DIM-Volume  |
|  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">D-VOL 10 :</div> | Default value   |
|  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">D-VOL 40 :</div> | Maximal DIM-Volume  |
| <div style="border: 1px solid black; padding: 2px; width: fit-content; margin-bottom: 5px;">MAX-VOL</div> <p><u>MAX-Volume:</u><br/>Limits the volume level</p>                      | <div style="border: 1px solid black; padding: 2px; width: fit-content;">M-VOL 40 :</div> | Minimal MAX-Volume  |
|  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">M-VOL 65 :</div> | Suggested MAX-Volume  |
|  | <div style="border: 1px solid black; padding: 2px; width: fit-content;">M-VOL 90 :</div> | Default value   |



| Function  | Value      | Remarks  |
|---|------------|--|
| <p><b>BALANCE</b></p> <p><u>Balance</u><br/>Defines the volume difference between the left and right channel</p>                              | BAL <-9    | Balance left 9dB   |
|   | BAL 0      | Balance center<br>Default value                            |
|   | BAL ->9    | Balance right 9dB  |
| <p><b>MULTI-AMP</b></p> <p><u>Multi-Amp:</u><br/>Activates the Multi-Amp Mode and defines the function of the 331 in the Multi-Amp system</p> | M-AM OFF : | Default value  |
|   | M-AM ST :  | Stereo   |
|   | M-AM ML :  | Mono left channel  |
|   | M-AM MR :  | Mono right channel   |
| <p><b>SRC-TYPE</b></p> <p><u>Source-Type:</u><br/>Defines which source channels are connected to the 331.</p>                                 | SRC L&R :  | Both channels connected,<br>Default value                  |
|   | SRC M-L :  | Left channel connected only                                |
|   | SRC M-R :  | Right channel connected only                               |
|   | SRC OFF :  | No source components connected.<br>Input IN1 always active |
| <p><b>SURROUND</b></p> <p><u>Surround-Input</u></p>   | SUR OFF :  | Surround mode OFF,<br>Default value                        |
|   | SUR IN1 :  | Inputs IN1 to IN4 can be defined as surround-input.        |
| <p><b>SUR-VOL</b></p> <p><u>Surround-Volume</u><br/>Defines the volume level of the surround-input</p>  | SUR-V 10 : | Minimal volume level                                       |
|   | SUR-V 40 : | Default value  |
|   | SUR-V 90 : | Maximal volume level                                       |



| Function   | Value      | Remarks  |
|--|------------|--|
| <b>BRIGTHN.</b><br><br><u>Brightness:</u><br>Defines the brightness of the display             | BR. LOW :  | Low  |
|  | BR. MID :  | Mid  |
|  | BR. HIGH : | High, Default value  |
| <b>REMOTE</b><br><br><u>Remote-ID:</u><br>Defines the Remote-ID for the 331.                   | REM Pre1 : | Default value  |
|  | REM DAC :  | The 331's Remote-ID can be changed. The ID of the remote control has to be changed accordingly |
|  | REM OFF :  |  |
| <b>PHONO-HP</b><br><br><u>Phono High-Pass filter</u>   | P-HP ON :  | High-Pass-filter active, Default value   |
|  | P-HP OFF : | High-Pass filter disabled  |
| <b>PHON-IMP</b><br><br><u>Phono-Impedance:</u><br>Defines the impedance of the phono MC input. | IMP 20 :   | Minimal impedance  |
|  | IMP 100 :  | Default value  |
|  | IMP 1260 : | Maximal impedance  |
| <b>D-FILTER</b><br><br><u>Digital Filters:</u><br>Selects the upsampling filter                | D-F LIN    | LIN: Linear phase  |
|  | D-F MIN    | MIN: Minimal phase   |
|  | D-F LINA   | LINA: Linear phase with apodizing<br>Default value   |
|  | D-F MINA   | MINA: Minimal phase with apodizing   |



| Function   | Value   | Remarks   |
|--|---|---|
| <div style="border: 1px solid black; padding: 2px; display: inline-block;">PHASE-EQ</div><br><br><u>Phase-EQ:</u><br>(de) activates the zero-Phase technology            | <div style="border: 1px solid black; padding: 2px; display: inline-block;">P-EQ ON</div>  | ON: zeroPhase technology is active<br>Default value |
|  | <div style="border: 1px solid black; padding: 2px; display: inline-block;">P-EQ OFF</div> | OFF: zeroPhase technology not active                |
| <div style="border: 1px solid black; padding: 2px; display: inline-block;">POLARITY</div><br><br><u>Polarity</u>   | <div style="border: 1px solid black; padding: 2px; display: inline-block;">POL 0</div>    | Polarity in phase,<br>Default value                 |
|  | <div style="border: 1px solid black; padding: 2px; display: inline-block;">POL 180</div>  | Polarity 180°, inverted                             |
| <div style="border: 1px solid black; padding: 2px; display: inline-block;">DEFAULT</div><br><br><u>Default-Values</u><br>Activates the default values for all functions. | <div style="border: 1px solid black; padding: 2px; display: inline-block;">LOAD NO</div>  | No action   |
|  | <div style="border: 1px solid black; padding: 2px; display: inline-block;">LOAD YES</div> | Loads the default values.                           |
|  | <div style="border: 1px solid black; padding: 2px; display: inline-block;">DONE</div>     | User configuration reverted to default values       |
| <div style="border: 1px solid black; padding: 2px; display: inline-block;">FIRMWARE</div>  | <div style="border: 1px solid black; padding: 2px; display: inline-block;">FW-00001</div> | Firmware version                                    |
|  | <div style="border: 1px solid black; padding: 2px; display: inline-block;">REV-0047</div> | Firmware revision                                   |



## 9 Remote control

| Button             | Pre-Mode  | CD-Mode               |
|--------------------|---|-----------------------|
| (1) IR-transmitter | Operation until 5m distance and angel of $\pm 45^\circ$ . |                       |
| (2,3) ▲ ▼          | Volume +/-  |                       |
| (4) DIM / ►        | Volume-Dim  | Play/Pause            |
| (5/6) ◀ ▶          | Select +/-  | Next / Previous track |
| (7) ←              | Enter Function for Program-Mode                           |                       |
| (8) P              | (De)activates Program-Mode                                |                       |
| (9) 🔊              | Mute  | -                     |
| (10) ⏻             | ON / OFF  |                       |
| (11) 🔼             | -   | Open/Close            |
| (12) PRE           | -   | Activates PRE-Mode    |
| (13) CD            | Activates CD-Mode   | -                     |

### Change of Remote Ctrl ID:

Press the respective buttons for approx. 5 seconds.

- ⇒ Pre 1: ◀ (6), ▶ (5), ⏻ (10)
- ⇒ Pre 2: ◀ (6), ▶ (5), 🔊 (9)
- ⇒ Phono ◀ (6), ▶ (5), ← (7)
- ⇒ DAC ◀ (6), ▶ (5), P (8)

### Exchange of batteries (2 x AAA):

- ⇒ Open the battery tray on the rear side.
- ⇒ Insert the batteries into the tray as indicated.
- ⇒ Ensure correct polarity of the batteries.
- ⇒ Close the tray with corresponding screw.
- ⇒ Dispose the exhausted batteries







## 10 Firmware Update

### USB-Stick:

The firmware of all soulution products can be updated via the USB port on the back panel. To update firmware, please prepare a USB stick (FAT32 formatted, UBS2.0) containing the required firmware data.

You can find the latest firmware for your 331 integrated amplifier on our website [www.soulution-audio.com](http://www.soulution-audio.com). Unzip the downloaded .zip file and copy the firmware files to the root directory of the USB stick. Make sure there are no other files or folders on the USB drive.

### Update-process:

- ⇒ Prepare the USB stick with the firmware files (no other files should be present).
- ⇒ Unplug the unit from the mains supply.
- ⇒ Insert the USB stick into the USB interface "Firmware".
- ⇒ Connect the unit to the mains supply.
- ⇒ Follow any instructions in the display.
- ⇒ Once the new firmware has been successfully loaded, the 331 integrated amplifier will be in standby mode.
- ⇒ Power up the 331 integrated amplifier.
- ⇒ After the 331 integrated amplifier has completed its start-up sequence, press the prog key.
- ⇒ Select configuration function LOAD-DEFAULT and confirm with YES.
- ⇒ Configure the 331 integrated amplifier to suit your requirements.



## 11 Troubleshooting

|                    |   |
|--------------------|---|
| <b>No Display</b>  | Check the mains connection, the fuse of your house installation, the fuse of the 331 integrated amplifier and the brightness function. For the DISPLAY-OFF setting, the display is switched off during operation. |
| <b>No music</b>    | ⇒ Check the cabling of your audio system<br>⇒ Check whether the correct input is selected<br>⇒ Check whether the source component is muted  |
| <b>PSU FAIL...</b> | The 331 monitors all necessary supply voltages. If a supply voltage fails, the 331 will switch itself to MUTE with the corresponding error code shown in the display.   |
| <b>OVERCURRENT</b> | If a current > 30 A is detected at the loudspeaker outputs of the 331, it switches to MUTE. The display shows ERR-OCR (right) or ERR-OCL (left). Check the wiring to your loudspeakers.                           |
| <b>DC-PROTECT</b>  | If the DC offset of the input signal is too high the unit will mute the outputs and power down. The display shows ERR-DCR (right) or ERR-DCL (left).  |
| <b>HF-PROTECT</b>  | If there is HF oscillations in the amplifiers the unit will mute the outputs and power down. The display shows ERR-HFR (right) or ERR-HFL (left).   |

## 12 Service

If you cannot identify or rectify a fault by following the troubleshooting measures, please disconnect the 331 integrated amplifier from the mains supply and contact your dealer.



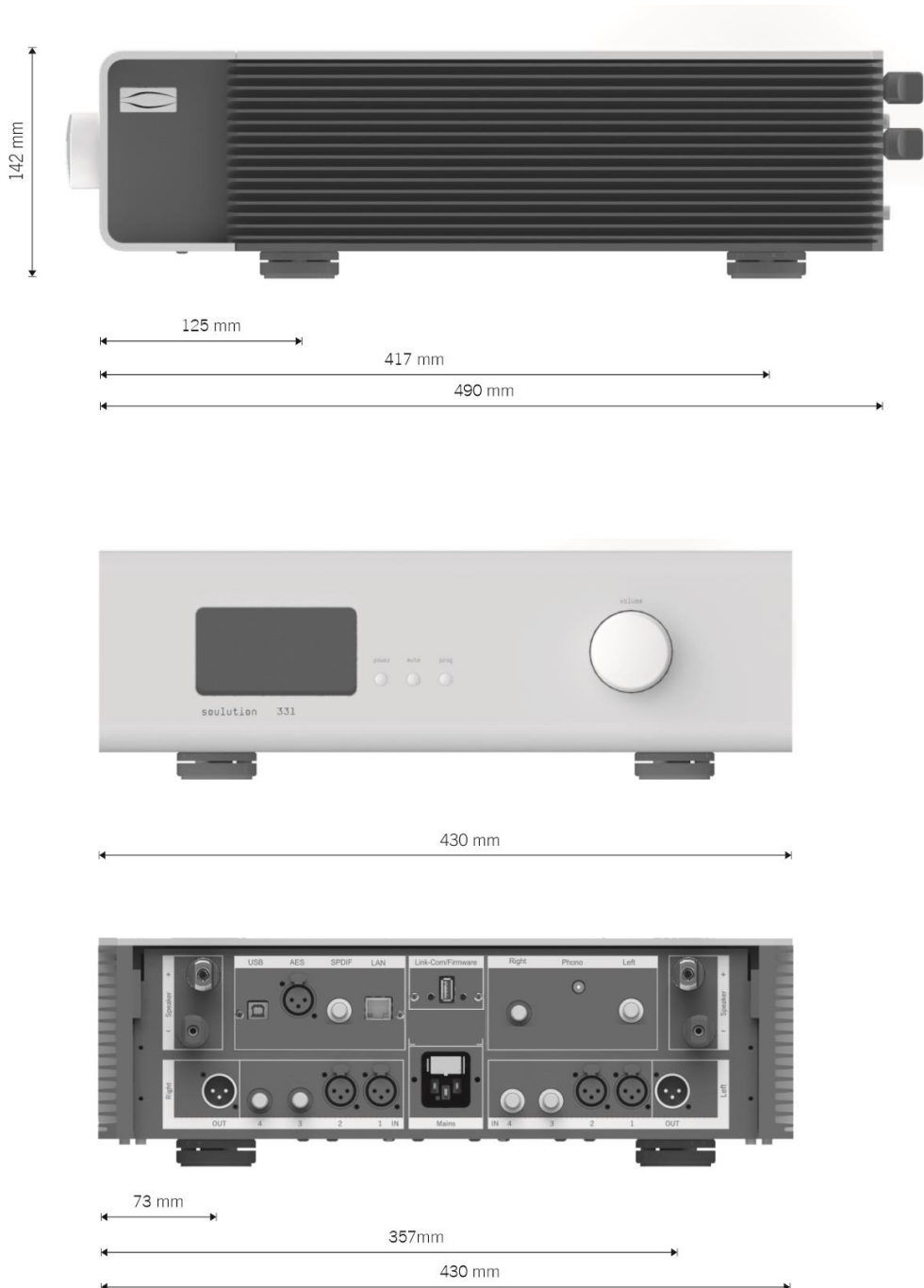
## 13 Specification

|                                 |  |                                     |
|---------------------------------|--|-------------------------------------|
| <b>General</b>                  |  |                                     |
| Nominal voltage                 | Model 100-240V<br>Model 220V/60Hz                      | 100 - 240 V, 50-60Hz<br>220 V, 60Hz |
| Nominal consumption             |  | 2300 W                              |
| Consumption                     | Standby  | <0.5 W                              |
| <b>Inputs (IN 1...IN 4)</b>     |  |                                     |
| Impedance                       | Balanced<br>Unbalanced                                 | 5.8 k $\Omega$<br>4.9 k $\Omega$    |
| Input sensitivity               | @ volume 80  | 1.55 Vrms                           |
| <b>Phono (optional)</b>         |  |                                     |
| Impedance                       |  | 20-1'260 $\Omega$                   |
| Gain                            |  | 60 dB                               |
| Input sensitivity               | @ volume 90, 1kHz                                      | 0.5 mVrms                           |
| <b>D/A converter (optional)</b> |  |                                     |
| Sensitivity                     | SPDIF, AES/EBU<br>USB, Network                         | 0.3 - 5 V<br>0.4 - 2.5 V            |
| Impedance                       | SPDIF<br>AES/EBU                                       | 75 $\Omega$<br>110 $\Omega$         |
| <b>Main-Out</b>                 |  |                                     |
| Audio power                     | @ 8 $\Omega$<br>@ 4 $\Omega$<br>@ 2 $\Omega$ (< 5sec.) | 120 W<br>240 W<br>480 W             |
| Peak output current             |  | 30 A max.                           |
| Gain                            | Line input<br>Phono input                              | -53...+26 dB<br>+17...+96 dB        |
| Frequency response              |  | DC-800 kHz                          |
| Phase shift                     | @ 20kHz  | <-3°                                |
| THD                             |  | <0.0005 %                           |
| Spot noise                      | Input related  | < - 140 dBV/ $\sqrt{\text{Hz}}$     |
| Damping factor                  |  | >5'000                              |
| <b>Dimensions</b>               |  |                                     |
| Dimensions                      |  | 430 x 490 x 142 mm                  |
| Weight                          |  | ca. 18 kg                           |

Technical specifications are subject to change without prior notification.



## 14 Dimensions





Spemot AG  
Industriestrasse 70  
CH-4657 Dulliken

[www.soulution-audio.com](http://www.soulution-audio.com)  
[info@soulution-audio.com](mailto:info@soulution-audio.com)



part.no. 92257